

METHOD OF APPLYING AN OPTICAL COATING  
TO AN ARTICLE SURFACE

ABSTRACT OF THE DISCLOSURE

An optical coating is applied to an article surface of an article by applying a first release system to a deposition substrate, and depositing the optical coating onto the deposition substrate. A second release system and transfer substrate is applied to the second face of the optical coating. The first release system is dissolvable in a first-release-coating solvent that does not dissolve the second release system. The first release system is dissolved in the first-release-coating solvent that does not dissolve the second release system, to separate the optical coating from the deposition substrate. The first face of the optical coating is affixed to the article surface, and the transfer substrate is separated from the optical coating. Any of a variety of affixing techniques may be used.